

DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS IIN-D139-799 REV. L OR LATER APPROVED REVISION AND INSTRUCTIONS FOR CONTINUED AIRWORTHINESS ICA-D139-799 REV. 11 OR LATER APPROVED REVISIONS

REF. FAA STC: SR02138SE
REF. TCCA LOA: C-11-0841
REF. EASA STC: 10038656
REF. ANAC STC: 2012S02-13
REF. JCAB STC: STC-425-TYO

1.0 PURPOSE

The D5245-1 Mounting Bolt provided with kit P/Ns D139-799-211/-212/-213 at CHG 001 is too short for installation on AB/AW139 model aircraft that are SAR configured or reinforced for installation of a hoist. The purpose of this DART Service Instruction (DSI) is to add a longer bolt (P/N D5245-7) to kit P/Ns D139-799-211/-212/-213 at CHG 002 and later.

Customers who have already purchased kit P/Ns D139-799-211/-212/-213 at CHG 001 can contact DART to obtain the DSI 9761-011 Mounting Bolt Kit.

Qty -011	Part Number	Description
X	DSI 9761-011	MOUNTING BOLT KIT
1	D5245-7	MOUNTING BOLT

2.0 INSTALLATION AND MAINTENANCE

The D5245-7 Mounting Bolt installs on AB/AW139 model aircraft that are SAR configured or reinforced for installation of a hoist only. The D5245-7 Mounting Bolt should be installed and maintained in accordance with the same instructions as the D5245-1 Mounting Bolt as outlined in IIN-D139-799 and ICA-D139-799 respectively.

3.0 WEIGHT AND BALANCE

This change has a negligible effect on weight and balance.

4.0 PARTS LISTS

For D139-799-211/-212 Quick Release Maintenance Step Kits, LH/RH and D139-799-213 Quick Release Maintenance Step Provisions Kit, modify the Parts List of IIN-D139-799 and ICA-D139-799 as follows:

Qty -011	Qty -012	Qty -017	Qty -019	Qty -112	Qty -211	Qty -212	Qty -213	Part Number	Description
X								D139-799-011	MAINTENANCE STEP KIT, LH
	X							D139-799-012	MAINTENANCE STEP KIT, RH
		X						D139-799-017	CARGO FLOOR PROTECTOR KIT
			X					D139-799-019	CABIN FLOOR PROTECTOR KIT
				X				D139-799-112	MAINTENANCE STEP WITH GRAB BAR KIT, RH
					X			D139-799-211	QUICK RELEASE MAINTENANCE STEP KIT, LH
						X		D139-799-212	QUICK RELEASE MAINTENANCE STEP KIT, RH
							X	D139-799-213	QUICK RELEASE MAINTENANCE STEP PROVISIONS KIT
					1	1	1	D5245-7	MOUNTING BOLT (ADD)

APPROVED

A	NEW ISSUE	ML	16.10.20
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DRAWN	ML		
CHECKED	AJS	DRAWING NO.	REV. A
MFG. APPR.	DD	DSI 9761	SHEET 1 OF 1
APPROVED	WM	TITLE	SCALE
DE APPR.	DS	MOUNTING BOLT KIT	NTS
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